

## 24"-48" Pipe Facing Machine TECHNICAL SPECIFICATIONS AND FEATURES



 Length
 142" (3607mm)

 Width
 80" (2032mm)

 Height
 91" (2311mm)

 Weight
 9000 lbs

Operating Pressure Rotation: 2000psi @ 40gpm max

Feed: 600psi @ 2gpm max

Clamp: 400psi

Cutting Speed 250 Surface feet @ 100rpm - Min 24" pipe 377

Surface feet @100 rpm - Min 36" pipe

## Features / Advantages

- Interchangeable clamping sections each section can clamp up in at least two different pipe sizes
- Easily adapts to any bevel configuration including modified "J" bevel for automatic welding
- Brush adapters clean the inside and outside of the pipe during facing operation
- Machine will counterbore 24-48" pipe to facilitate wall thickness changes (boring tool optional)
- Parker PrestoLok Fittings
- Variable hydraulic feed with fast feed option
- Counter clockwise rotation (facing the flywheel)
- Precise feed control for metering depth of cut
- Needle bearing dovetail tool design for smoother action with eccentric guide roller for easier tool adjustment